

## **Specification Amendments**

Please amend the specification as follows:

Page 10, first paragraph:

Figure 2a shows the shape deviations of the outer ring 2 as an individual part in comparison with the inner geometry  $2r$  of the hole 7a. After cold forming, on account of its thin wall, the outer ring 2 has an outer geometry  $\underline{2s} \leq 2r$ , the diameter  $D_A$  of which is initially greater than the internal diameter  $D_I$  of a hole 7a by the excess dimension  $2xU$ . In addition, the outer geometry  $2s$  differs from the inner geometry  $2r$  of the hole 7a by the amount  $2xV$ . After mounting of the outer ring 2 in the hole 7a, the outer ring 2 is constricted to such an extent that the outer geometry  $2s$  corresponds substantially to the diameter  $D_I$  and the inner geometry  $2r$ .

Pages 15-16, bridging paragraph:

#### **List of Designations**

- 1      Wheel bearing module
- 2      Outer ring
- 2a     Raceway
- 2b     Section
- 2c     Flange
- 2d     Channel
- 2e     Side
- 2f     Recess
- 2g     Section
- 2h     Radial shoulder
- 2k     Annular groove
- 2l     Transition
- 2m     Circumferential surface
- 2n     Transition
- 2p     Face
- 2q     Contour
- 2r     Inner geometry
- 2s     Outer geometry
- 3      Rolling body
- 4      Inner ring
- 4a     Raceway
- 5      Hub
- 5a     Raceway

- 5b Flange rim
- 5c Through hole
- 5d Radial flange
- 5e Holes
- 5f Recess
- 6 Articulation bell
- 6a Stub
- 7 Wheel support
- 7a Hole
- 7b Hole
- 8 Wheel bearing
- 9 Cages
- 10 Seal
- 11 Rotational axis
- 12 Nut
- 13 Tooth profile
- 14 Fastening element
- 14a Head
- 14b Stem
- 15 Hole
- 16 Hole